

# C2 Tuning Guide

## Contents

|                                  |    |
|----------------------------------|----|
| Tuning .....                     | 2  |
| Platform .....                   | 2  |
| <i>Reseating Beam Pads</i> ..... | 2  |
| Rudder alignment.....            | 3  |
| Noisy Foils .....                | 4  |
| Rig Tension .....                | 4  |
| Mast rake .....                  | 4  |
| Spreader rake .....              | 5  |
| Diamond tension .....            | 6  |
| Pre-bend.....                    | 7  |
| Batten Tension / Weights .....   | 7  |
| General settings .....           | 7  |
| Maintenance .....                | 10 |
| Systems (Diagrams) .....         | 11 |
| <i>Cunningham</i> .....          | 11 |
| <i>Spinnaker Halyard</i> .....   | 12 |

## Tuning

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*"The philosophy of catamaran sailing is pretty simple... **'It doesn't matter where you are going as long as you are going there fast.'** The element of truth in this statement is that boat speed is ultimately important. Go fast. Look for pressure then angles; opposite priority compared to dinghy."* Greg Goodall on catamaran sailing

To achieve good results in regattas or just sailing fast, it is important to set up the boat for the conditions of the day.

The C2 is a very fast, high performance, racing catamaran with impeccable handling qualities. When you first sail one you are aware that everything happens very quickly. This also includes getting into trouble. As a result it is important that the set up of your boat is clean, simple and efficient. Things that tangle or are difficult to adjust should be eliminated. Almost any system can be made to work in light winds but if it doesn't work in strong winds then you would be better not having it.

## Platform

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It is important to have your boat as stiff as possible. Make sure that the beam bolts are tight (no more than 20N/m). Keeping the striker strap and tramp tight will ensure the best platform stiffness. Reseating the beam pads will also improve the boat's stiffness, **see next**.

### Reseating Beam Pads

After years of use the contact between the beam and the beam pad can deteriorate, resulting in reduced platform stiffness. To reseat your pads you will need the following: White gelcoat, masking tape, mould release wax, sandpaper, acetone and a 50mm paintbrush.

Follow these steps (do one beam at a time so that you have enough time before the gelcoat gels):

1. Remove the beam by undoing the beam bolts and pulling the beam out.
2. Briefly sand the beam pad to rough the surface and thoroughly clean beam and beam pad with solvent.
3. Wax the beam anywhere it touches the beam pad or gelcoat might touch it (follow the waxing instructions on the packaging).
4. Mask up the edge and area around the beam pad where you don't want gelcoat to be
5. Mix gelcoat and brush a 2mm thick layer onto the beam pad leaving a 10mm gap around the bolt holes
6. Bolt the beam back into place before gelcoat cures
7. Clean off any excess gelcoat with acetone
8. Repeat on other beam

By waxing the beams you should be able to remove them if you need to, however they will be quite stiff to do so.

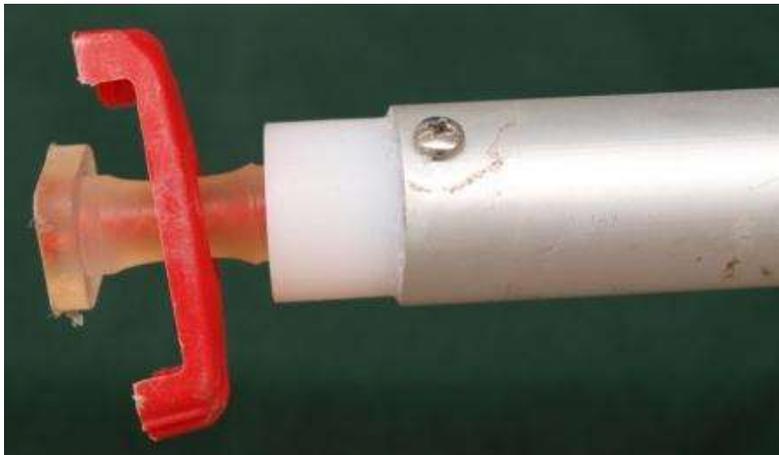
## Rudder alignment

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Correctly aligning the rudders will have a marked effect on the feel and performance of the boat. The simplest method is to support the boat so that the rudders can be put in the fully down position. Use a tape measure to measure the distance between the leading and trailing edges of the blades at the bottom of the transom. The rudders need to be set up so that they have 2 - 3mm of toe-in; that is the leading edges of the blades are 3mm closer together.



For boats produced **before 2012**: Unscrew the small screw that holds the end into the tiller cross bar and slide the white nylon spacer in or out as desired. **DO NOT** slide the rubber flex joint out of the nylon spacer. You will need to drill a small pilot hole into the nylon so you can re-screw the small screws back into the ends.



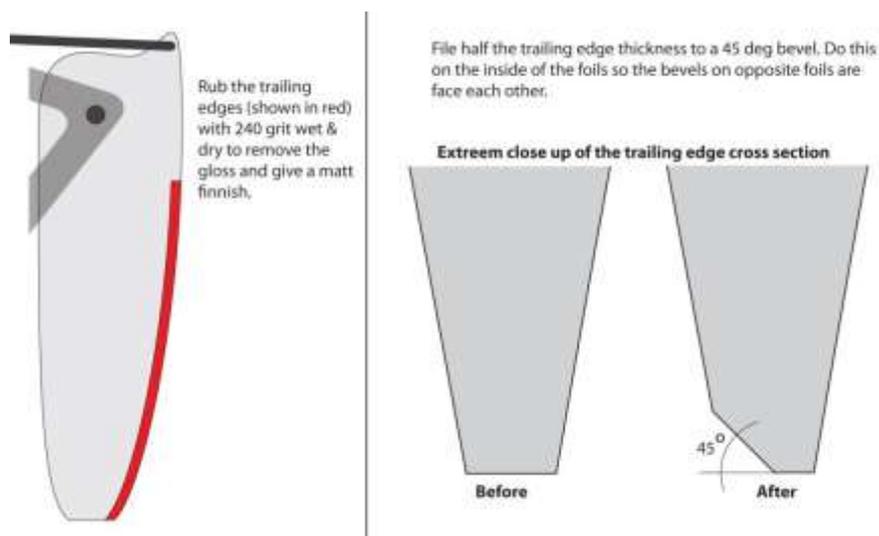
Boats produced **after 2012**: simply wind the adjuster eye in or out as needed. Remember to tighten the lock nut up after adjustment.



## Noisy Foils

Occasionally there will be a foil (rudder or centerboard) that will be very noisy at certain speeds.

Below shows two methods that have proven successful in removing this noise.



## Rig Tension

The rig tension is in general high to avoid the forestay sagging. If the tension is too high then the mast will not rotate easily. The tension will range from 50kg in light winds up to 100kg in windy conditions.

## Mast rake

Mast rake affects the trim and balance of the boat. If the boat is sailed with too much mast rake the boat feels a bit heavy on the rudder and it won't accelerate out in the gusts. Insufficient mast rake on the other hand can induce a feeling of lee helm when sailing the boat.

The mast rake is measured with the forward trapeze wire.

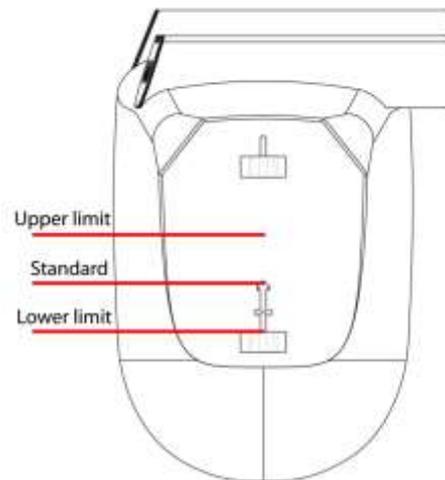
Measure the distance to the attachment point of the forestay (bridle) in the hull. This requires the trapeze to be extended with a rope. Mark the rope where it touches the chain plate

Swing the front trapeze to the back of the boat and take the distance measured to the transom.



The standard setting, for 150kg crew weights is the top screw on the plastic rudder clip.

The total range is between the top of the lower pintle and halfway between the two pintles. With lighter crews carrying more and heavier crews carrying less mast rake.



## Spreader rake

Spreader rake is a method of tuning the fore-aft stiffness of a mast below the hound fitting. Crew weight affects the required amount of spreader rake as it has a significant effect on the amount power developed by the rig.

To answer how much is sufficient rake can only be determined by sailing the boat and knowing what to look for.

If you have excellent height up wind, but lack boat speed and the boat won't accelerate in the wind gusts, then you need more rake. This helps the mast bend fore and aft which allows the sail to flatten and the leech to open in the wind gusts. (Also see notes on diamond tension.)

If you are lacking height and "grunt" in light to medium weather, then you have too much spreader rake.

The spreader rake is measured by placing a straight edge or string-line between the diamond wires at the spreaders and measure the distance to the back of the mast.

Settings depend heavily on the weight of the crew, with heavier crews generally carrying less rake than lighter crews. The factory setting for 150kg crew weight is 60mm. The range is between (55mm - 65mm)



## Diamond tension

The tension on the diamond wires primarily controls the side bends of your mast. Upwind loose diamonds allow the middle of the mast to bend to leeward and the top of the mast to hook to windward. This tends to cause the boat to heel very easily in wind gusts. Generally speaking, diamond tension is a way of powering or depowering your rig. Wind the tension on to depower and wind them off to power up.

Turning the bolt on the mast base will adjust your diamond tension; this can also be done once the boat is fully rigged.

Diamond tension is run between 35 and 41 on the loose gauge, with the factory setting at 37.



## Pre-bend

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Pre-bend of a mast is the result of diamond tension, spreader arms rake and mast stiffness. These days we do not really measure the pre-bend as the same pre-bend can be achieved by varying the amount of spreader arm rake and the diamond wire tension on a given mast.

## Batten Tension / Weights

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Battens should be shaped to match the general curvature of the sail. The battens that are recommended and used are the Fibrefoam battens. These battens are a fiberglass foam sandwich construction that is light, strong and have excellent bend characteristics.

Battens should be tied firmly into the sail to remove creases along the batten pocket when sailing.

- Stiff battens hold the sail flat and help to twist the sail more easily, reducing power.
- A soft batten allows the sail to develop more camber and reduces the leach twist, increasing power.

On the table below is the recommended setting per batten.

| Batten number (top-bottom) | Batten length | Stiffness - Batten weight | Drive - From front |
|----------------------------|---------------|---------------------------|--------------------|
| 1                          | 1200 mm       | 2.5                       | 44 %               |
| 2                          | 1325 mm       | 2.0                       | 44 %               |
| 3                          | 1605 mm       | 1.4                       | 44 %               |
| 4                          | 1820 mm       | 1.2                       | 44 %               |
| 5                          | 2000          | 1.0                       | 44 %               |
| 6                          | 2125          | 1.0                       | 44 %               |
| 7                          | 2180          | 1.0                       | 44 %               |

## General settings

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The tables bellow show some general settings currently used. These are guide lines that will make you gain control over the boat more quickly. Be encouraged to try new setting as this will help you learn how all the controls affect the boat. Remember, if in doubt, look around, do what top sailors do and ask why they do this. There is no magic, just experience and understanding the elements and your boat.

| <b>BOAT SETUP</b>      | <b>Light wind<br/>1-5 knots</b> | <b>Medium wind<br/>6-15 knots</b> | <b>Strong wind<br/>16-25 knots</b> |
|------------------------|---------------------------------|-----------------------------------|------------------------------------|
| <b>Diamond Tension</b> | 35                              | 35-37                             | 37-41                              |
| <b>Mast Rake</b>       | One hole forward on forestay    | Neutral position                  | One hole back on forestay          |
| <b>Jib Traveler</b>    | 100mm from the end of track     | 50 mm from the end of track       | 20mm from the end of track         |
| <b>Jib Downhaul</b>    | Firm (remove wrinkles)          | Tight                             | Very Tight                         |
| <b>Main Outhaul</b>    | 100 mm from boom                | 20-30 mm from boom                | Minimum                            |

| <b>Upwind</b>          | <b>Light wind<br/>1-5 knots</b>   | <b>Medium wind<br/>6-15 knots</b> | <b>Strong wind<br/>16-25 knots</b>       |
|------------------------|-----------------------------------|-----------------------------------|--|
| <b>Crew</b>            | No trapeze                        | Both trapeze                      | Both trapeze                             |
| <b>Hull attitude</b>   | Nose down                         | Level                             | Nose up                                  |
| <b>Main traveler</b>   | Middle                            | Middle                            | Middle                                   |
| <b>Main sheet</b>      | Medium                            | Hard                              | Slightly less hard                       |
| <b>Main tell tales</b> | Upper flow correctly              | Flowing both sides                | Flowing both sides                       |
| <b>Main Cunningham</b> | Just remove wrinkles              | Light - Hard                      | Extremely hard                           |
| <b>Outhaul</b>         | 100 mm from boom                  | 20-30 mm from boom                | Minimum                                  |
| <b>Mast rotation</b>   | Pointing to front of dagger board | Reduce as wind increases          | Up to 20 knots 25°<br>Above 20 knots 15° |
| <b>Jib sheet</b>       | Light                             | Med                               | Hard                                     |
| <b>Jib traveler</b>    | 100mm from the end                | 50 mm from the end                | 20mm from end                            |
| <b>Jib downhaul</b>    | Firm (remove wrinkles)            | Firm (remove wrinkles)            | Tight                                    |
| <b>Centerboards</b>    | Down                              | Down                              | 200 - 300mm up                           |

| <b>Downwind</b>        | <b>Light wind<br/>1-5 knots</b>   | <b>Medium wind<br/>6-15 knots</b> | <b>Strong wind<br/>15-25 knots</b> |
|------------------------|-----------------------------------|-----------------------------------|------------------------------------|
| <b>Crew</b>            | No trapeze                        | Crew only trapeze                 | Crew only trapeze                  |
| <b>Hull attitude</b>   | Nose down                         | Level                             | Nose up                            |
| <b>Main traveler</b>   | Up to 300mm                       | Middle                            | Middle<br>200mm in large waves     |
| <b>Main sheet</b>      | light                             | Medium - Hard                     | Hard                               |
| <b>Main tell tales</b> | Flowing both sides                | Flowing both sides                | Top windward not flowing           |
| <b>Main Cunningham</b> | Just remove wrinkles              | Off                               | Off                                |
| <b>Outhaul</b>         | Same as up wind                   | Same as up wind                   | Same as up wind                    |
| <b>Mast rotation</b>   | Pointing to front of dagger board | Pointing to front of dagger board | Pointing to front of dagger board  |
| <b>Jib sheet</b>       | Light                             | Light                             | Jib fully off but not flapping     |
| <b>Jib downhaul</b>    | Same as up wind                   | Same as up wind                   | Same as up wind                    |
| <b>Centre boards</b>   | Down                              | 200 - 300mm up                    | 500mm up                           |

## Maintenance

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As with all equipment, care of your boat will result in better appearance, longer life and a smoother functioning of all components. Failure to care for your boat properly may void the warranty. Here are some tips to help you care for your boat

- After each use on salt water, rinse off with fresh water paying special attention to blocks and fittings. On fresh water traces of mud or algae can appear, rinsing this off is always a good idea.
- Keep the centerboards and rudders in their covers when not fitted to the boat. Ensure they are dry and clean before storing them.
- The mainsail is best rolled up top to bottom. Release all batten tensions and take the top diagonal batten taken out. Ensure it is dry and clean before storage.
- The jib is best rolled from top to bottom. Ensure it is dry and clean before storage.
- Store the sails in their sail bags, with no heavy items on top, in a dry, dark place without frost.
- When leaving the boat with the mast up, make sure sufficient anchorage is provided to keep the boat aground under heavy winds. Use a line of sufficient strength and padding on the hull. Always use the strong points of the boat to tie it to the anchorage points. They are the beams, dolphin striker and side stay chain plates.
- When leaving the boat with the mast up, fix the mast rotation so that it is NOT free to rotate and flog.
- It is not recommended to store the hull directly on the sand or grass as coloring can occur. It is better to use designated supports to keep the boat from the ground.
- Cover the trampoline for storing out in open air. UV from sunlight will damage the weave of the cloth.
- Check and remove water from the hulls after each trip. Open the inspection hatch, as there are no draining plugs, water must be removed using a sponge.
- When storing the boat ashore, be sure to have the holes covered but leave the hatches open for ventilation purposes.
- Check the blocks for smooth running and if the need arises, spray a little amount of Teflon based lubricant into the wheels. Roll the sheaves by hand to distribute the lubricant.
- Check the rigging for loose strands. Any rigging with a broken strand should be replaced immediately.
- All diamond wires will have a dab of epoxy on the diamond wires both above and below the spreader. TAPE is not suggested as it decays in the weather and easily slips. This prevents the

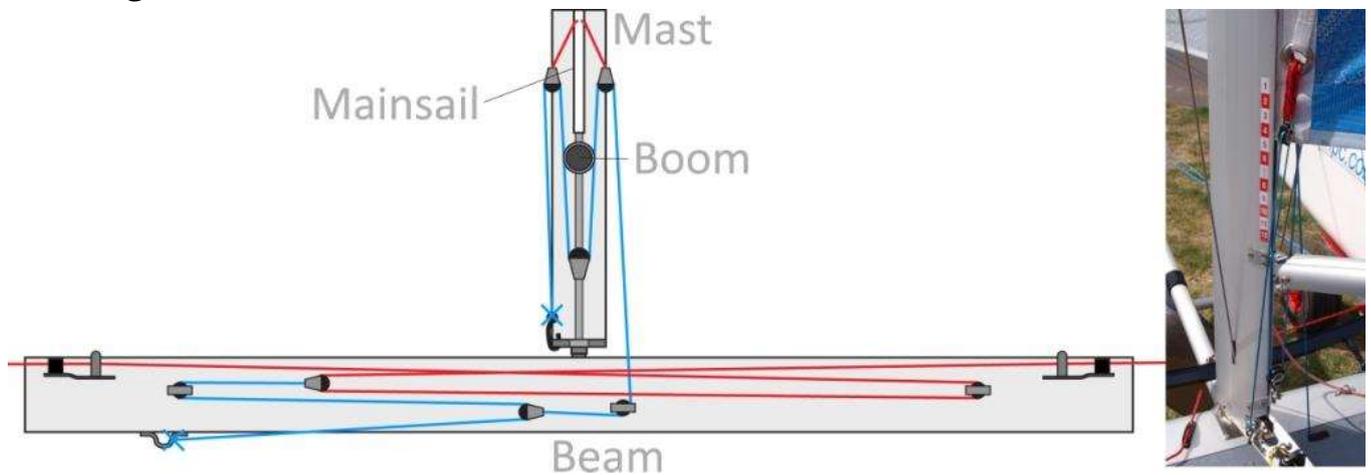
spreader being knocked out of line during capsizing or spinnaker hoist where the halyard wraps around the spreader and pulls it up. If the arms are out of alignment this can cause the arm to collapse and the mast to break.

- Lock rings, springs, clips and all similar fittings should be taped to prevent them catching and causing damage or injury.

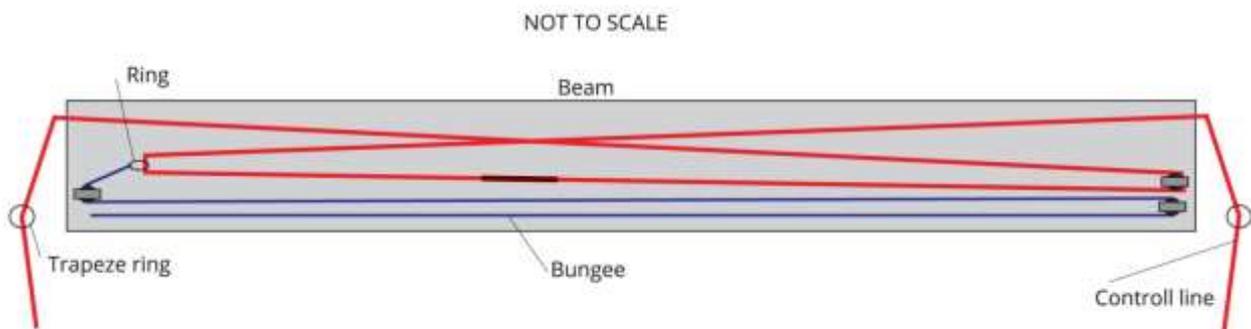
## Systems (Diagrams)

Some of the systems on your boat are extremely complex and others are quite simple. Here we have included diagrams of all the systems so that should you need to dismantle it, rebuilding it will be easy.

### Cunningham

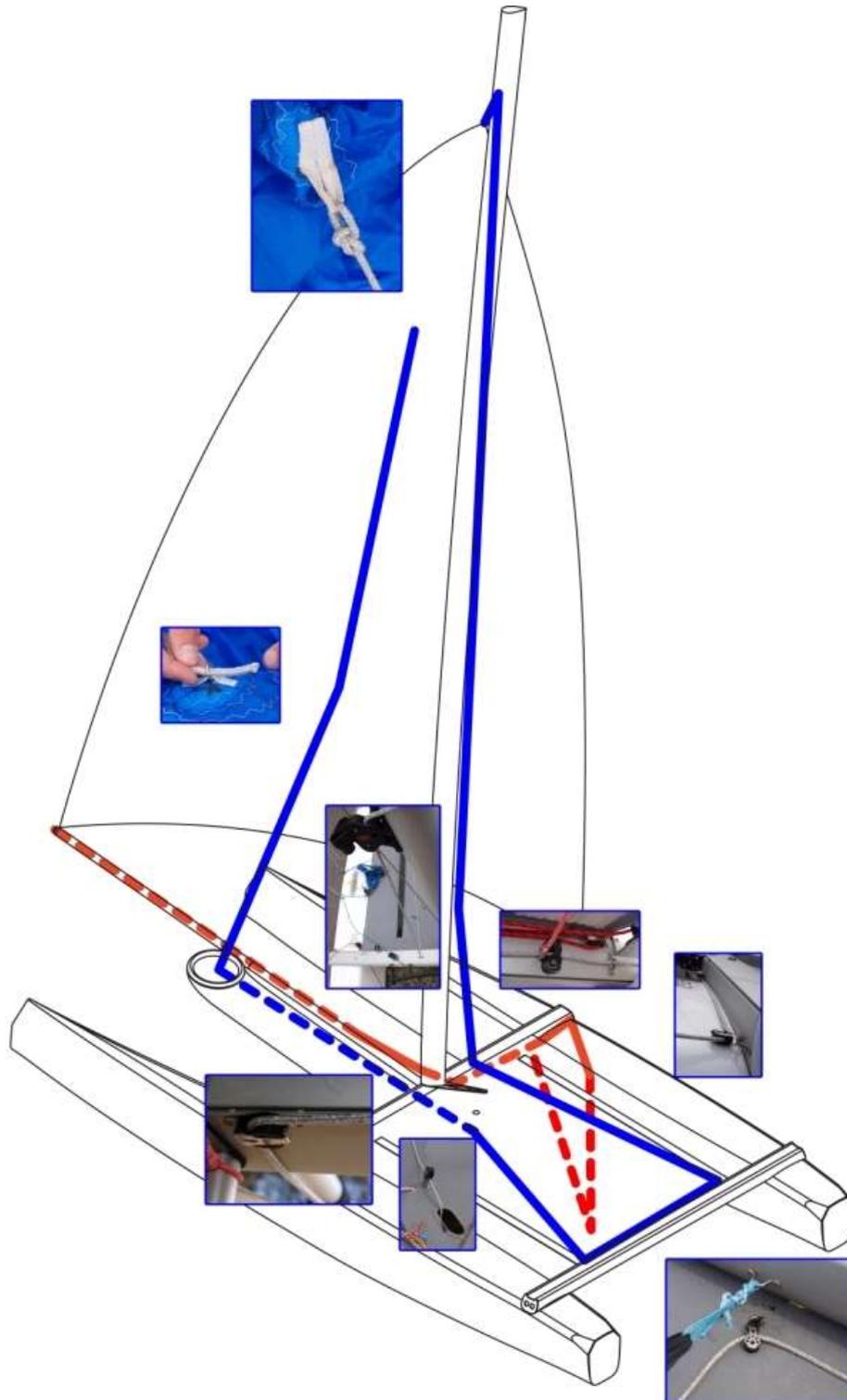


### TAKEUP



## Spinnaker Halyard

DUEL LINE SYSTEM (WITH TACK LINE)



UNDER TRAMP SHOCK CORD LAYOUT

